

**SINGER**  
**400W28**

MACHINE NO. 400w26

|         |   |
|---------|---|
| 249861  | Belt Shifter Slide Rod Collar with 237X |
| 2269    | " " " " " Position Pin                  |
| 237X    | " " " " " Set Screw                     |
| 208159  | " " " " Spring                          |
| 270144  | Face Plate                              |
| 350503X | " " Screw (5)                           |
| 143030  | Feed Bar                                |
| 270012  | " " Center (2)                          |
| 200394C | " " " Set Screw                         |
| 235706  | " " Oiling Wick                         |
| 270138  | " " " " Holder                          |
| 270139  | " " " " " 270138 with 235706            |
| 52266   | " " Slide Block                         |
| 52267   | " " " " 52266 with 125060               |
| *125060 | " " " " Stud                            |
| 149370  | " Dog                                   |
| 50117E  | " " Screw (2)                           |
| 270013  | " Driving Connection                    |
| 270014  | " " " 270013 with 270016                |
| 270015  | " " " Crank with 200040E                |
| 200040E | " " " " Pinch Screw                     |
| 200545C | " " " Hinge Screw                       |
| 201522E | " " " Hinge Screw Nut                   |
| 270016  | " " " Needle Bearing                    |
| 270017  | " " Eccentric                           |
| 270018  | " " " Adjusting Disc                    |
| 270137  | " " " " " Spring                        |
| 270111  | " " " " " " Collar with 201220C         |

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|           |              |            |   |                     |
|-----------|--------------|------------|---|---------------------|
| 201220C   | Feed Driving | Eccentric  | Adjusting Disc Spring Collar                                | Position Screw      |
| 240231    | "            | "          | "   | Friction Gib        |
| 200369C   | "            | "          | "   | " " Adjusting Screw |
| 350101AL  | "            | "          | "   | " " " " Set Screw   |
| 270020    | "            | "          | Flange with 200333C, 200346C, two each 200369C and 350101AL |                     |
| 200333C   | "            | "          | "   | Position Screw      |
| 200346C   | "            | "          | "   | Set Screw           |
| 270021    | "            | "          | Rock Shaft with two 200394C                                 |                     |
| 270022    | "            | "          | "   | Center (2)          |
| 350277C   | "            | "          | "   | " Set Screw (2)     |
| 270013    | "            | Lifting    | Connection  |                     |
| 270014    | "            | "          | "   | 270013 with 270016  |
| 270015    | "            | "          | "   | Crank with 200040E  |
| 200040E   | "            | "          | "   | " Pinch Screw       |
| 200545C   | "            | "          | "   | Hinge Screw         |
| 201522E   | "            | "          | "   | " Nut               |
| 270016    | "            | "          | "   | Needle Bearing      |
| 271102    | "            | "          | Eccentric with 200382ALX and 201220C                        |                     |
| 201220C   | "            | "          | "   | Position Screw      |
| 200382ALX | "            | "          | "   | Set Screw           |
| 270024    | "            | "          | Rock Shaft with 52267                                       |                     |
| 270022    | "            | "          | "   | Center (2)          |
| 350277X   | "            | "          | "   | " Set Screw (2)     |
| 270140    | "            | Regulating | Stud  |                     |
| 270026    | "            | "          | "   | Spring              |
| 240245    | "            | "          | "   | Retaining Spring    |

MACHINE NO. 4Cw28

|          |   |
|----------|---|
| 270432   | Machine Pulley (2-3/4 in. belt diam.) with 200335C and 200338C      |
| 200338C  | " " Position Screw  |
| 200335C  | " " Set Screw   |
| 270433   | " " (loose) with 200161X  |
| 272142   | " " " Ball Bearing  |
| 200161X  | " " " Lubricating Hole Cap Screw                                    |
| 270434   | Machine Pulley (loose) complete, Nos. 270432, 270433 and two 272142 |
| 270437   | " Starting Handle and Brake with 200378C and two 270438             |
| 270438   | " " " " Brake Friction Plug (leather)                               |
| 200378C  | " " " " " Set Screw   |
| 270439   | " Stop Device Bracket   |
| 200040E  | " " " " Screw (2)   |
| 270440   | " " " Trip Lever  |
| 201178X  | " " " " " Hinge Screw   |
| 270441   | " " " " " Spring  |
| 270442   | " " " " Rod   |
| 200113C  | " " " " " Set Screw   |
| 270133   | Needle Bar with 350445F   |
| 270124   | " " Bushing (lower)   |
| 270261   | " " " (upper)   |
| 350489AL | " " " " Set Screw   |
| *270053  | " " Connecting Link   |
| 270054   | " " " " 270053 with 270043  |
| 270055   | " " " " Guide Block   |
| 200054E  | " " " " " Screw (2)   |
| 270143   | " " " " Hinge Stud with 222598 and 270161                           |

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|           |  |
|-----------|--|
| 222598    | Needle Bar Connecting Link Hinge Stud Oil Packing (wick)                   |
| 200374AL  | " " " " " " " Set Screw  |
| 270043    | " " " " Needle Bearing   |
| 270100    | " " " " Thrust Washer  |
| 270057    | " " " " Stud with 202277 and 350622ALX                                     |
| 202277    | " " " " Stud Oil Packing (wick)  |
| 350622ALX | " " " " Pinch Screw  |
| *270099   | " " Crank with two 200374AL  |
| 200333C   | " " " Position Screw   |
| 200378C   | " " " " " Check Screw  |
| 270058    | " " Oiling Felt  |
| 350445F   | " Set Screw  |
| 270059    | Presser Bar with 176X  |
| 270060    | " " Bushing  |
| 270061    | " " Lifter   |
| 350442C   | " " " Hinge Screw  |
| 270062    | " " Lifting Releasing Lever Bracket  |
| 270095    | " " " " " " Spring   |
| 270063    | " " Position Guide with 200196E and 350411C                                |
| 350411C   | " " " " Pinch Screw  |
| 270064    | " " Spring   |
| 350435C   | " " " Screw (pressure regulating)  |
| 350499X   | " " " " Stud   |
| 62527     | " Foot Hinge Pin   |
| 270405    | " " Plate  |
| 52390     | " " Shank  |
| 26231     | " " Spring   |
| 270406    | Presser Foot (spring hinged) complete, Nos. 26231, 52390, 62527 and 270405 |

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|           |  |
|-----------|--|
| 176X      | Presser Foot Screw   |
| 270927    | Rotary Take-up (large)                                       |
| 270161    | " " " Position Pin   |
| 401D      | " " " Screw (2)  |
| 271032    | " " " Thread Guide   |
| 350503X   | " " " " " Screw  |
| 270146    | " " (small) with 270147 and 350418C                          |
| 270068    | " " " Driving Shaft  |
| 272144    | " " " " " Ball Bearing (2)                                   |
| 270069    | " " " " " Connection Belt                                    |
| 270070    | " " " " " Driving Pulley with<br>two each 200358C and 270071 |
| 200358C   | " " " Driving Shaft Driving Pulley<br>Set Screw              |
| 270071    | " " " Driving Shaft Driving Pulley<br>Spring Flange          |
| 270072    | " " " Driving Shaft Pulley with two<br>200382ALX             |
| 200382ALX | " " " Driving Shaft Pulley Set Screw                         |
| 350418C   | " " " Set Screw  |
| 270147    | " " " Thread Cast-Off Pin                                    |
| 270148    | " " " Guard  |
| 350503X   | " " " Screw (2)  |
| 270868    | Rotating Hook with 143301, 270878 and two 1253AL             |
| 270869    | " " 270868 with 270874F and four 1053E                       |
| 270870    | " " 270869 with 270872, 270876 and three 1367E               |
| 270458    | " " 270870 with 270448                                       |
| 270010    | " " Bobbin   |
| 270937    | " " " Case   |
| 270447    | " " " " 270937 with 1380E, 270446 and<br>350484F             |

MACHINE NO. 400w28

|           |  |
|-----------|--|
| 40393     | Rotating Hook Bobbin Case Hinge Nos. 2974, 40392 and 125320            |
| 270872    | " " " " Holder (chromium plated)                                       |
| 52018     | " " " " " Position Bracket   |
| 200077D   | " " " " " " " Screw  |
| 40392     | " " " " Latch  |
| 125320    | " " " " " Lever  |
| 2974      | " " " " " Fulcrum Pin  |
| 2975      | " " " " " Spring   |
| 592E      | " " " " " Stop Screw   |
| 270446    | " " " " Tension Spring   |
| 350484F   | " " " " " Regulating Screw   |
| 1380E     | " " " " " Screw  |
| 270448    | Rotating Hook Bobbin Case complete, Nos. 592E, 2975, 40393, and 270447 |
| 270457    | " " " " 270448 with 270872   |
| 270031    | " " Driving Shaft  |
| 272144    | " " " " Ball Bearing   |
| 270033    | " " " " Bushing with 270200  |
| 270200    | " " " " " Oil Packing (wick)   |
| 200346C   | " " " " " Set Screw  |
| 270407    | " " " " Connection Belt Pulley with 202253 270414 and two 200070C      |
| 200070C   | " " " " Connection Belt Pulley Set Screw                               |
| 202253    | " " " " " " " Spring Flange  |
| 276047    | " " " " Gear (internal teeth) with 200382ALX and 201220C               |
| 201220C   | " " " " Gear Position Screw  |
| 200382ALX | " " " " " Set Screw  |
| 270036    | " " " " Oil Lead Wire  |

MACHINE NO. 400w28

|         |          |          |              |  |               |
|---------|----------|----------|--------------|--|---------------|
| 270878  | Rotating | Hook     | Oil          | Retaining  | Washer (felt) |
| 270038  | "        | "        | "            | Reservoir  | Cover         |
| 270039  | "        | "        | "            | "  | Gasket        |
| 200041X | "        | "        | "            | "  | Screw (6)     |
| 143301  | "        | "        | "            | Wick   | (felt)        |
| 270879  | "        | "        | "            | Guard  |               |
| 270876  | "        | "        | "            | Section  |               |
| 1367E   | "        | "        | "            | Screw  |               |
| 1253AL  | "        | "        | "            | Set Screw  |               |
| 276059  | "        | "        | "            | Shaft  |               |
| 270163  | "        | "        | "            | Bushing  |               |
| 270880  | "        | "        | "            | Oil Packing (wick) (#4227 Navy<br>Condenser Cord, 5/8" long)   |               |
| 200346C | "        | "        | "            | Set Screw  |               |
| 270164  | "        | "        | "            | End Bearing  |               |
| 201215D | "        | "        | "            | "  | Screw (2)     |
| 202423  | "        | "        | "            | Oil Filter Wick  |               |
| 276061  | "        | "        | "            | "  | Holder        |
| 276062  | Rotating | Hook     | Shaft        | Oil Filter complete, Nos. 202423 and<br>276061   |               |
| 350498E | "        | "        | "            | Regulating Screw   |               |
| 276060  | Rotating | Hook     | Shaft        | Bushing complete, Nos. 270044, 270163,<br>270164, 270880, 276059, 276062,<br>350498E and two 201215D |               |
| 270044  | "        | "        | "            | Thrust Washer  |               |
| 270874E | "        | "        | "            | Thread Guard   |               |
| 1053E   | "        | "        | "            | Screw  |               |
| 2102    | Tension  | Disc     |              |  |               |
| 270076  | "        | Releaser | (adjustable) |  |               |
| 200132E | "        | "        | Screw        |  |               |



MACHINE NO. 41Cw28

|          |  |
|----------|--|
| 32572    | Tension Releasing Disc   |
| 270086   | " " Pin  |
| 270081   | " Spring   |
| 13710    | " " Note: Tension Spring 13710 furnished with<br>this machine unless otherwise<br>specified on order |
| 50304C   | " Stud   |
| 52098    | " " 50304C with 1560C  |
| 50305C   | " " Set Screw  |
| 1560C    | " Thumb Nut  |
| 270087   | Tension c omplete, Nos. 13710, 32572, 52082, 52083, 52098,<br>270086 and two 2102                    |
| 270096   | Thread Guide   |
| 236245   | " " (lower)  |
| 263118   | " " (on Needle Bar Bushing)  |
| 350503X  | " " Screw  |
| 270079   | " Pull-Off   |
| 200196E  | " " Set Screw  |
| 270080   | " Retainer   |
| 200355X  | " " Set Screw  |
| 270150   | " Severing Finger  |
| 270151   | " " " Guard  |
| 350486XC | " " " " Hinge Screw  |
| 270156   | " " " " " Spring Washer  |
| 200567X  | " " " Screw  |
| 52082    | " Take-up Spring   |
| 52083    | " " " Regulator with 50305C  |
| 446C     | " " " " Set Screw  |
| 12412    | Throat Plate (large needle hole)   |
| 691F     | " " Screw (2)  |

MACHINE NO. 400w28

|           |  |
|-----------|--|
| 270408    | Work Carrier   |
| 270409    | " " Bracket with 200078F, 200113F, 350171C and two 200100D |
| 270410    | " " Lead Screw   |
| 270411    | " " " " Bracket  |
| 202004    | " " " " " Position Pin (2)                                 |
| 200036X   | " " " " " Screw (2)  |
| 201318X   | " " " " " Oil Plug Screw (end)                             |
| 241171    | " " " " " " " " " Gasket                                   |
| 350481E   | " " " " " " " " " (front)                                  |
| 270412    | " " " " " " " " " Gasket                                   |
| 270413    | " " " " " Driving Gear with 201052ALX                      |
| 201052ALX | " " " " " " Set Screw                                      |
| 270414    | " " " " " Pin for 270407                                   |
| 270415    | " " " " " " " 270416                                       |
| 270416    | " " " " " Worm with 270415                                 |
| 270417    | " " " " " " (intermediate)                                 |
| 270418    | " " " " " " " Bushing                                      |
| 200347AL  | " " " " " " " Set Screw                                    |
| 270419    | " " " " " " (intermediate) Thrust Washer                   |
| 201185D   | " " " " " Driving Worm Cap Screw                           |
| 270451    | " " " " " Stud   |
| 200123D   | " " " " " " Cap Screw                                      |
| 270452    | " " " " " " " Washer                                       |
| 248821    | " " " " " Stud Oil Packing (wick)                          |
| 200347AL  | " " " " " Set Screw  |
| 200383C   | " " " " " " " Check Screw                                  |

MACHINE NO. 100w28

|         |  |
|---------|--|
| 270422  | Work Carrier Lead Screw Position Collar with two 200393C (2) |
| 200393C | " " " " " " Set Screw  |
| 270423  | " " Operating Gear   |
| 270424  | " " " " Bushing  |
| 350171C | " " " " " Set Screw  |
| 270425  | " " " " Friction Collar with 200394C                         |
| 200394C | " " " " " " Set Screw  |
| 36006   | " " " " " Washer   |
| 270444  | " " Position Indicator with 237D                             |
| 237D    | " " " " Set Screw  |
| 200100D | " " Screw  |
| 270427  | " Guide Wire   |
| 200078F | " " " Set Screw  |

ACCESSORIES

|        |   |
|--------|---|
| 259431 | Bobbin Winder   |
| 228476 | Screw Driver (Bobbin Case)  |
| 270010 | Rotating Hook Bobbin (2)  |
| 135x7  | Needles, six, size #18  |
| 270429 | Machine Rest Pin  |
| 228493 | Oiler 120342 filled with oil                                      |
| 259477 | Screw Driver 5 in. long (moulded handle)                          |
| 350482 | Machine Bolt (4)  |
| 6055   | " " Washer (4)  |
| 270428 | " Base (wood), 1-9/16 in. thick, 9-1/2 in. long<br>7-1/4 in. wide |
| 270155 | Rotating Hook Oil Reservoir Oil Gauge                             |